

# NORTH LIQUID & CHEMICAL-RESISTANT GLOVES

# BUTYL NORTH- UNSUPPORTED BUTYL GLOVES Last Updated – (June 2013)



GENERAL INFORMATION		DIMENSIONS		
Base Material	Base Material Butyl rubber		11 in or 14 in (28cm or 35cm)	
Material Color	Black	Glove Thicknesses (mil)	7, 13, 14, 16, 17, 20, 25, 32	
Surface Finish Smooth grip or Rough grip		Sizes (non-GI styles)	7, 8, 9, 10, 11	
		Sizes (GI styles)	XS, S, M, L, XL	
Cuff Style	Rolled Bead	Country of Origin	United States	

# PRODUCT FEATURES

- Highest permeation resistance to vapors and gases.
- Highly resistant to ketones (MEK, MIBK, acetone) and esters (tricresyl phosphate, amyl acetate, ethyl acetate) ozone and oxidizing chemicals such as alcohols, alkalis, hydrogen peroxide, and acids.
- Particularly suited to applications involving highly toxic chemical hazards such as chemical weapons
- Soft flexible feel, even at low temperatures reduces hand fatigue and enhances worker comfort.
- GI (Government Industrial) styles have curved hand and finger design for enhanced comfort and grip

#### **APPLICATIONS**

Aircraft maintenance, chemical handling and processing, laboratory applications, domestic preparedness, Hazmat work, general solvent handling.

#### **CERTIFICATIONS / STANDARDS**

OSHA Standard - 29 CFR 1915.157 The employer shall ensure that each affected employee uses appropriate hand protection and other protective clothing where there is exposure to hazards such as skin absorption of harmful substances, severe cuts or lacerations, severe abrasions, punctures, chemical burns, thermal burns, harmful temperature extremes, and sharp objects.

21 CFR 177: Complies with USDA and FDA regulations for food contact

В	14	4	R	GI	/size	А
Material (Butyl)	Nominal thickness (14 mil)	Glove length (14 inches)	Grip Surface Finish (Rough)	Special Form Designation (GI)	Size	EC Certification Reference, A

## BUTYL PART NUMBERING eg; B144RGI/size A glove

PART NUMBER	SURFACE FINISH	MARKED SIZES	LENGTH	THICKNESS
B074GI A	Smooth	XS-XL	14 ± 0.5in (35.5 ± 1.3cm)	0.15 to 0.30mm (0.006 to 0.012 in)
B131 A	Smooth	7-11	11 ± 0.5in in (28 ± 1.3cm )	0.2 to 0.61mm (0.008 to 0.024 in)
B131R A	Rough	7-11	11 ± 0.5in in (28 ± 1.3cm)	0.2 to 0.86mm (0.008 to 0.034 in)
B144GI A	Smooth	XS-XL	14 ± 0.5in (35.5 ± 1.3cm)	0.25 to 0.64mm (0.008 to 0.024 in)
B144RGI A	Rough	XS-XL	14 ± 0.5in (35.5 ± 1.3cm)	0.25 to 0.89mm (0.010 to 0.035 in)
B161 A	Smooth	7-11	11 ± 0.5in in (28 ± 1.3cm)	0.25 to 0.69mm (0.010 to 0.027 in)
B161R A	Rough	7-11	11 ± 0.5in in (28 ± 1.3cm)	0.25 to 0.94mm (0.010 to 0.037 in)
B174 A	Smooth	8-11	14 ± 0.5in (35.5 ± 1.3cm)	0.28 to 0.71mm (0.011 to 0.028 in)
B174R A	Rough	8-11	14 ± 0.5in (35.5 ± 1.3cm)	0.30 to 0.97mm (0.012 to 0.038 in)
B174GI	Smooth	XS-XL	14 ± 0.5in (35.5 ± 1.3cm)	0.28 to 0.71mm (0.011 to 0.028 in)
B204 A	Smooth	8-11	14 ± 0.5in (35.5 ± 1.3cm)	0.36 to 0.79mm (0.014 to 0.031 in)
B254GI A	Smooth	XS-XL	14 ± 0.5in (35.5 ± 1.3cm)	0.46 to 0.91mm (0.018 to 0.036 in)
B324 A	Smooth	8-11	14 ± 0.5in (35.5 ± 1.3cm)	0.48 to 1.09mm (0.019 to 0.043 in)
B324R A	Rough	8-11	14 ± 0.5in (35.5 ± 1.3cm)	0.56 to 1.35mm (0.022 to 0.053 in)

	TEST METHOD	LEVEL			TEST RESULT
CE Certified EN420, EN388 No EN388 claim for 7 mil	EN388:2003	7 mil	13-25 mil	32 mil	
	Abrasion	0	2	3	Level 2 $\geq$ 500 cycles Level 3 $\geq$ 2000 cycles
	Cut	0	0	1	Level $1 \ge 1.2$ index
2000 3111	Tear	0	0	1	Level $1 \ge 10$ newtons
2000 0111	Puncture	0	0	1	Level $1 \ge 20$ newtons
CE Certified EN374	EN374-1:2003				Breakthrough Time
	Methanol (A)	6	6	6	> 8 hrs
	Acetone (B)	6	6	6	> 8 hrs
	Acetonitrile (C)	6	6	6	> 8 hrs
	Ethyl Acetate (I)		3	6	Level 3 > 60 min, Level 6 > 8 hrs
	EN374-2:2003				
	Resistance to Penetration	3			(Inspection level G1, AQL $\leq$ 0.65)
Physical Properties according to	Tensile Strength				12.4 Mpa (1800 psi) min
ASTM D412	Ultimate Elongation				600% min
	200% Tension Stress				2.24 Mpa (325 psi) max

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### LAUNDERING / STORAGE

Chemical resistant gloves are not designed for laundering.

Four year shelf life when stored in original packaging in a cool dry place away from light. Recommended temperature range: 50°F to 86°F (10°C to 30°C).

#### WARRANTY

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\*Extreme caution should be used around moving machinery.

\*\*Cleaning gloves that have been in contact with toxic or corrosive chemicals may result in a chemical reaction, including fumes that could cause personal injury, serious illness, or death.

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